

CATALYTIC COMBUSTORS

Here is how your catalytic combustor works.

The catalytic combustor is a stainless steel honeycomb with hundreds of cells. If you looked at the inside of each cell with a microscope, you would see that the walls are uneven and filled with minute nooks and crannies. Precious metals, such as platinum, are sprayed on the inside of these cells to coat all of the nooks and crannies. This creates the largest possible surface area to interact with the wood smoke. The catalytic combustor in your stove is very similar to the one in the exhaust system of your automobile and works to achieve the same results - high efficiency and clean air!

When you first start a fire, you should bypass your catalytic combustor and let the smoke go directly up the chimney. Once wood smoke reaches 500° F (about 10-15 minutes after re-establishing a strong fire), it is hot enough to ignite the catalytic combustor. As the wood smoke passes through the cells in the combustor, the smoke reacts with the precious metals which line the inside of the honeycomb and both combustible gases and particles in the smoke ignite and burn. This “catalytic burn” reduces emissions and also increases heat output from the stove.

Without a catalytic combustor, between 5% - 40% of the chemical energy contained in wood simply escapes up the chimney when wood is burned. Energy laden gases are exhausted up the chimney where they pollute the air or may condense on the inside of the chimney flue as creosote. The slower the burn, without a catalytic combustor, the greater the amount of energy that is lost. A long smoldering fire is the least efficient use of energy in wood, yet it produces lots of smoke, which is the fuel supply for the catalytic combustor.

Most of the chemical compounds in wood smoke are combustible. The catalyst produces high temperatures, which loosen the bonds of these chemical compounds and “burns” wood smoke. A stove that “burns” these compounds and uses smoke as additional fuel will burn more efficiently and produce more heat, while reducing creosote and air pollution at the same time. However, most stoves cannot consistently produce temperatures high enough to burn cleanly, particularly during long burning times - hence the need for a catalytic combustor.

Your catalytic combustor can get the most efficiency out of every piece of wood if it has three things: temperature, turbulence, and time.

- 1. Temperature.** The catalytic combustor can only start burning the gases in the wood smoke after the smoke has reached at least 500 degrees F. Before the smoke reaches that temperature, it simply is not hot enough to start the reaction at the combustor. This will result in an inefficient smoldering fire.
- 2. Turbulence.** The wood smoke can interact best with the precious metals inside the honeycomb cells if there is some variation in the air flow. Increased turbulence enables more of the wood smoke to come into contact with more of the nooks and crannies in the honeycomb cells. The exhaust path as well as the irregular surface of the combustor cells adds needed turbulence.
- 3. Time.** Once the temperature and turbulence are achieved, the catalytic combustor just needs to have enough time to burn all the gases in the wood smoke. For this reason, it is best to minimize the amount of air you allow into the firebox once the combustor is ignited. Allowing too much air into the firebox speeds up the rate at which the fire burns and allows more wood smoke to be consumed by the secondary combustion system. The ideal air setting for a long catalytic burn allows enough air to keep the wood burning and producing smoke.

With proper care, a new catalytic combustor will give years of fuel savings and lowered emissions. By following some simple guidelines you can ensure maximum combustor performance and longevity. Your catalytic combustor is designed to last for 12,000 -14,000 hours of use. You can ensure yourself of getting the maximum life from your combustor by following these simple guidelines:

- 1) Burn only natural, well-seasoned wood.
- 2) Wait until the exhaust gases reach about 500 degrees F before engaging the catalytic combustor (about 10-15 minutes after re-establishing a strong fire).
- 3) Bypass the combustor before reloading and leave the bypass open for a few minutes after reloading to raise the temperature in the stove.
- 4) Don't overfire the stove.
- 5) Clean the combustor regularly. See instructions below.

You can also obtain a lot of useful information by visiting our website (www.woodstove.com). Other very useful web



sites on all aspects of wood burning are (www.hearth.com), (www.woodheat.org) and (www.csia.org). CSIA is the Chimney Safety Institute of America.

Inspection & Cleaning

Your stove comes with a new stainless steel combustor already installed. The stainless combustor is a honeycomb foil block located under the top lid of the Progress. Typical lifespan for a well maintained catalytic combustor is 4-6 years. There are a few ways to determine if your combustor needs to be cleaned. If you notice the smoke exiting your chimney is thicker and darker in color the combustor may need cleaning. Additionally, if you notice reduced draft or backpuffing, or performance and heat output has diminished, then the combustor may not be working as efficiently as designed.

The catalytic combustor is protected from ash build up by a high temperature alloy (inconel) screen. The screen should be cleaned at every combustor cleaning. Plan to clean and inspect your catalytic combustor and screen about every 4-6 weeks. Any fly ash deposits on the screen or combustor will need to be brushed or vacuumed off. An accumulation of fly ash can reduce the draft, causing backpuffing, sluggish burning and inefficient heating performance. You should clean and check your combustor & screen before the heating season begins, as well as on a regular 4-6 week basis.

COMBUSTOR CLEANING HOW TO:

Tools needed: (1) work gloves and safety glasses; (2) soft bristled paint brush or vacuum cleaner (preferably one designed for ash removal).

1. Be sure the fire is out and the stove is cold. If you are using a regular home vacuum, it is extremely important that no hot ashes or embers be sucked into it as this could result in damage to the vacuum or cause a serious fire. Remove the top stones from the stove. Lift the cast iron cook top and stand it up in the rear channel.
2. Slide the combustor forward and out from under the cast iron surround. Brush or vacuum the combustor thoroughly, from both sides. Do not use high pressure compressed air to clean the combustor, as this could damage the reactive coating. Be sure to remove all fly ash from the combustor. Inspect the gasket that the combustor rests against.
3. Rotate the combustor 180 degrees from its original orientation (this will help extend its life). Slide the combustor back into position. Be sure it is seated firmly against the gasket behind it. Tuck the narrow gasket between the combustor and the cast iron hood that surrounds it to ensure a tight fit.

Catalytic Combustor Replacement

If you feel that your catalytic combustor is not working properly, please contact Woodstock Soapstone Company at 1-800-866-4344 for instructions regarding return and replacement. Accessing the catalyst in your new Progress Hybrid Woodstove is simple, just remove the top soapstone pieces, raise the cast iron cook top, and gently pull the combustor out of its housing. If it is difficult to pull out, there is a small recess on each end of the stainless steel combustor. You can insert a small screwdriver into the hole and pull the combustor forward, first one side and then the other.

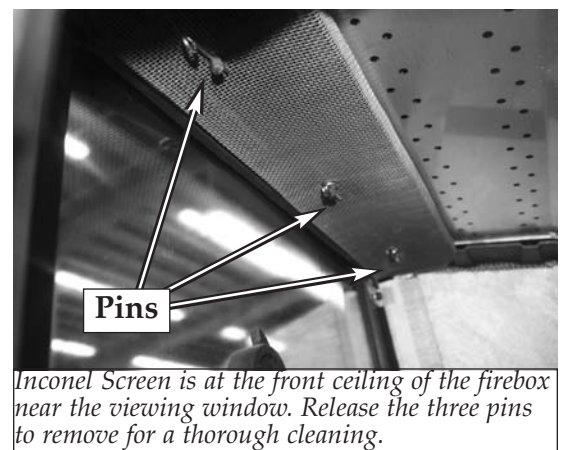
Inconel Screen Cleaning

1. It is very important to clean the inconel screen. The screen is designed to catch the majority of fly ash before it reaches the catalytic combustor. If too much ash collects on the screen it can greatly reduce draft, lead to back puffing, and poor stove performance.
2. The screen is located at the top, front of the firebox and extends along the length of the glass. It is easy to access through the side load door. Remove any built up ash with a soft bristled brush or vacuum cleaner.

If a more thorough cleaning is required please follow the screen removal directions below.

The screen is held in place with three pins inserted into corresponding posts pointed toward the floor of the firebox. Slide the pins out of the posts to release the screen. Remove the screen through the load door. Use a soft bristled wire brush to remove stubborn deposits. The screen may be soaked in a vinegar bath to remove baked on deposits as well. Rinse the screen thoroughly in fresh water before returning it to the stove.

The screen is folded along its front and back edges. The front is folded at an angle on its top edge. The back has a right angle fold along its top edge. The folds should be on the top side of the screen. It is important that the screen is installed properly. To re-install the screen simply align the posts with the holes in the screen, push up gently, and insert the pins. It may be helpful to start with the center post and then secure the pins on each end.



Inconel Screen is at the front ceiling of the firebox near the viewing window. Release the three pins to remove for a thorough cleaning.

Frequently Asked Questions

Q. How does the catalytic combustor work?

- A. The catalytic combustor breaks the bonds that hold the chemicals contained in wood smoke together. The result is that these chemicals begin to burn at temperatures of about 500 degrees F (the normal range of exhaust gas temperatures). Without the catalytic combustor, wood smoke would have to be brought up to a temperature of 1000 to 1200 degrees F in order to start to burn. A stove with a catalytic combustor will generate up to 25% more heat from each piece of wood, thus reducing the amount of fuel used during the year.

There are three advantages to burning the smoke created by burning wood. First, the smoke becomes another source of fuel, giving you more heat from the same amount of wood. Second, creosote causing materials will be burned up instead of being deposited in your chimney, reducing the risk of a chimney fire. Third, air pollution will be drastically reduced.

Q. How can I tell if the catalytic combustor is working?

- A. *First* - The best way to tell if the catalytic combustor is working is by observing the smoke coming out of your chimney. If there is only a small amount of smoke, and/or it's white in color, the catalytic combustor is working. You will see significantly more smoke when the combustor is being bypassed than when the smoke is being burned by the combustor.

Second - One very noticeable effect of a well functioning combustor is the high efficiency of your stove. Catalytic combustors produce lots of heat, which the stove radiates into your home. If you notice that the stove is producing less heat, or that a load of wood doesn't provide as much warmth, under similar circumstances, as it did before, it's time to check the combustor. If and when the catalyst ceases to function properly, the stove will produce noticeably less heat.

Third - Regular inspection of the connector pipe and chimney flue should show very little accumulation of soot and creosote. Soot is typically brown and powdery when the combustor is working properly. Heavy buildup of black sticky creosote may indicate the combustor is not functioning or needs cleaning.

Q. How do I maintain my catalytic combustor?

- A. Combustors should be inspected and cleaned if necessary every 4-6 weeks during the heating season. When the stove is cool, the combustor can be cleaned by thoroughly vacuuming or brushing both sides.

There is a metal screen in the exit of the firebox, just below the bypass damper. This screen is made of an alloy called inconel, and can withstand very high temperatures. Since the screen is in a very hot part of the exhaust path, it incinerates most airborne fly ash, and prevents fly ash from reaching the catalytic combustor. If fly ash in its pure mineral form (calcium carbonate or magnesium oxide, for example) is left on the screen, you can remove these mineral deposits by gently tapping on the front of the screen until the deposits become dislodged, brushing the screen with a soft wire brush to dislodge the mineral deposits, or by soaking the screen in a vinegar bath for roughly 10 minutes, rinse in fresh water, then reinstall. It is very important to keep the screen clean.

If the stove does not draft well when the catalytic combustor is engaged and the stainless steel screen is clean, then the combustor cells themselves might be partially plugged with fly ash. If this is the case, follow the cleaning procedure described in detail on page 19 of this manual.

Q. How will I know if the combustor is "worn out"?

- A. There are three symptoms that will indicate that the catalyst in your stove may not be working: First, your stove will generate noticeably less heat than it will when the catalyst is working. Second, you will notice a dramatic increase in the amount of soot and/or creosote in your stovepipe or chimney. Third, the color of the smoke produced by the stove will change. Smoke will appear black or brownish, instead of clear, white smoke (almost steam) from a catalytic stove.

If you suspect that your catalyst is not working, let the stove cool down and clean the combustor and screen and try it again.

Q. Is it all right to burn my stove hot daily to clean any build up in my chimney system?

- A. It is not necessary to burn your stove hot daily to burn off any creosote build up in the chimney. This function is performed by the catalytic combustor. It is there to reduce the emissions from the stove that contribute to deposits in the connector pipe and chimney flue.

View more frequently asked questions and articles at our web site www.woodstove.com. Other very useful websites on all aspects of wood burning are www.hearth.com, www.woodheat.org, and www.csia.org. CSIA is the Chimney

Safety Institute of America.

TWO OTHER IMPORTANT POINTS REGARDING CATALYTIC COMBUSTORS:

- 1) The combustor uses wood smoke as fuel. Most smoke is created in the early stages of the burn cycle. When a bed of coals is all that remains of your wood, there is little smoke left to fuel the combustor, and it will no longer create substantial amounts of heat. Hence, the temperatures on the surface thermometer tend to fall toward the end of the burn, even though the firebox is full of hot coals. This does not mean that you have to reload the stove or open the bypass. Let the hot coals burn down to ashes.
- 2) Since the combustor blocks the path of exiting smoke, it can reduce the draft in your stove. When draft is reduced by warm or rainy weather, open the bypass damper longer when starting the stove to create more draft.

CATALYTIC COMBUSTOR WARRANTY

The catalytic combustor in your Progress Hybrid Woodstove is fully warranted for two years from the date of purchase against any defect in workmanship or materials that prevent the combustor from functioning when installed and operated properly. The catalytic combustor is additionally warranted for three years from the date of purchase for any deterioration in the stainless steel substrate material. For instructions regarding return or replacement of the catalytic combustor, please contact:

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